

InvertaSpot® GT

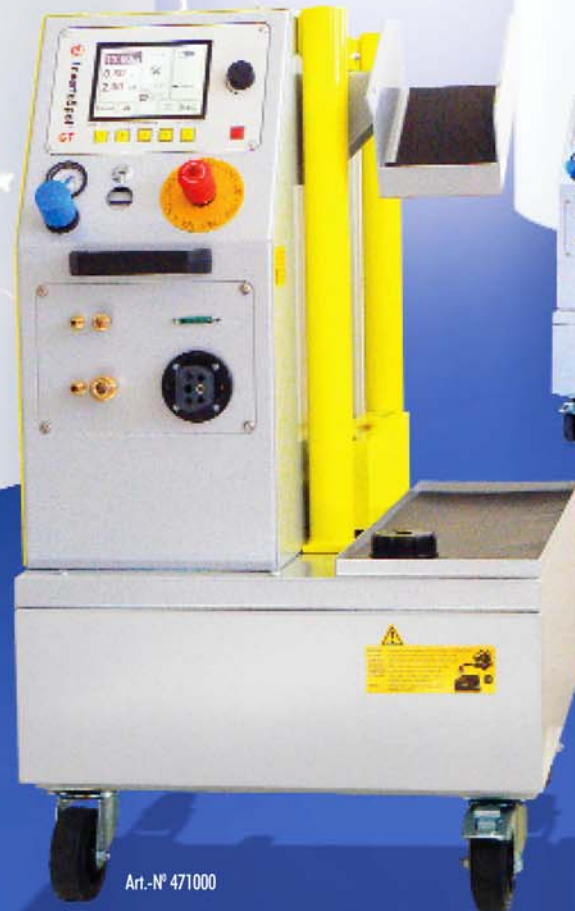
With high frequency Inverter-Technology

Made in Germany by
Wieländer + Schill

10.000 Hz
≥ 13.000 A
≤ 6,0 kN



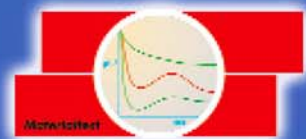
CS-Transformer gun
Art.-N° 474401



Art.-N° 471000



InvertaSpot® GT
With spring balancer



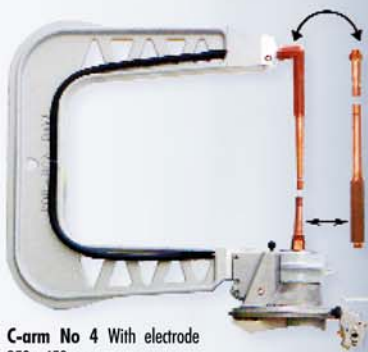
Material Test program

- **Material Test program**
- **Documentation**
- **Gun pressure control**
- **Weld data programming and data saving**
- **Software updates**



CS-Transformer gun - light and handy

Accessories



C-arm No.2
With electrode A + B
Art.-N° 495602



C-arm No.1
With electrode
70 x 150 mm
Art.-N° 495620



Electrode with lever
f.i. for wheel arches
Art.-N° 495604



C-arm size 5
150 x 70 mm with electrode tip
16 mm, for rear part (tail light)
Art.-N° 495613



C-arm size 6
120 x 120 mm, with
electrode tip 16mm
Art.-N° 495611

C-arm No 4 With electrode
350 x 450 mm
Art.-N° 495615



C-arm No 3 With electrode 150 x 450 mm
Art.-N° 495625



C-arm set
(No 2 + No 3)
Art.-N° 495630



C-arm elect. for set No 4
4/16 mm, 170 mm,
2 pcs.
Art.-N° 495618



Electrode cap remover
Art.-N° 498003



Elect. cap trimming file
Art.-N° 498007



Electrode set 90° angle
70 x 150 mm for C-arm size 1
with electrode tip 16mm
Art.-N° 495606



Electrode set ext. set 1
16mm
Art.-N° 495607



InvertaSpot F+K liquid
frost and corrosion protection 2 litres
Art.-N° 497011

Protection cover
Art.-N° 478005



Electrode caps set
for C-gun, Ø 16 mm, 16 pcs.
Art.-N° 497110

Electrode caps for C-arms Ø 16 mm:



Shape A
6 pcs., R 40,
Ø 16 mm
Art.-N° 497097



Shape E
4 pcs.
Ø 16 mm
Art.-N° 497081



Shape D
4 pcs.
Ø 16 mm
Art.-N° 497085



Shape B
conical/low
4 pcs.
Ø 16 mm
Art.-N° 497079



Shape H
spade shape
6 pcs.
Ø 16 mm
Art.-N° 497020



Shape P
eccentric
4 pcs.
Ø 16 mm
Art.-N° 497076



Single sided welding gun for GT
2,5m + assortment
Art.-N° 478000

Airpuller AP 95-GT
Art.-N° 351002



Technical Date



X-Transformer gun
190 x 110 x 135 mm (transformer)
Cable 3000 mm
Weight aprox. 9 kg
Art.-N° 474402



CS-Transformer gun
220 x 100 x 160 mm (transformer)
Cable 3000 mm
Weight aprox. 10 kg
Art.-N° 474401



C-Transformer gun
290 x 110 x 220 mm (transformer)
Cable 3000 mm
Weight aprox. 15 kg
Art.-N° 474400

Delivery content
control unit GT
80 l water tank on wheels
C trafo gun
C-arm Set 1 70x150 mm
spring balancer
cable set
gun high stand
gun support
C-arms side holders 5 pcs.
working instructions

Technical Data
Welding current: 10.000 Hz
Max. welding power: C 13 kA / X 11 kA
Continuous duty: 100% ED 2,8 kA
Open circuit voltage: 12 V DC
Mains supply: 3 x 400 V 50 Hz
Max. power with 5 % ED: 156 kVA
Cont. power rate (100% ED): 35 kVA
Fuse (slow blow): 32 A
Connector cable (Cu): 4 x 10 mm²
System of protection: IP21
Temperature class: A
Air pressure max.: 6 – 8 bar
Refrigerant: Water + antifreeze
Tank volume: 80 l
Flow rate: 5 l / min.
Dimensions (H x B x W): 810 x 560 x 750 mm
Weight without refrigerant: 119 kg
Noise emission: 70 dB (A)