

# InvertaPuls Pulse-Arc-Welding

IP 10 digital  
IP 8 analog



IP 8 analog

Opel Vectra C Release



IP 10 digital

- Special programs for Opel models: Opel Vectra C, Signum, Caravan, Meriva and Saab 9-3 Cabrio (InvertaPuls IP 10 digital)
- **MIG-brazing** with CuSi3 + AlBz8 Aluminium with AlMg + AlSi  
MIG-MAG  
Pulse-Arc  
Interpuls  
Electrode  
Wire filling
- Welding wire  $\varnothing$  0,5 / 0,8 / 1,0 / 1,2 mm
- Reproducible welding results memorised by the microprocessor control settings
- Energy indication through the TEDAC troch welding system\*
- For all jobs which have to be done on all new car bodies
- In the welding machine IP 10 you can save up 100 welding jobs (IP 8 10 welding jobs)
- 4-roller drive wire feeding system



**NEW**

Protection helmet **Speedglas 9002X**<sub>(0,1 ms)</sub>  
Especially for MIG brazing  
Art-N° 881046



**TEDAC welding torch system\***

# InvertaPuls IP 10 digital

## Technical data (primary):

Power Supply: 3 x 380-440 V  
Frequency: 50/60 Hz

## Pulse-Arc-/MIG-MAG-operation

No load voltage: 57 V  
Welding voltage: 13-29 V  
Welding range: 20-300 A  
Duty cycle 60% ED: (10 min.) 300 A (25°C)  
Duty cycle DB 100% ED: 250 A (40°C)  
Continuous power: 10 kVA  
Continuous current: 14 A  
Max. current: 19 A  
Protection class: IP 23  
Power Control: **Inverter**  
Torch cooling: Gas (option: water)  
Torch connection: EURO-connector  
Power connection: 4 x 2,5mm, 5 m  
Wire feeding system: 4-roller-gear DV-25  
Wire fixing: 5kg and 15 kg spools  
Weight (without wire spool): 33 kg  
Dimensions L x W x H: 600 x 300 x 565 mm

Art-N° 331010



# InvertaPuls IP 8 analog

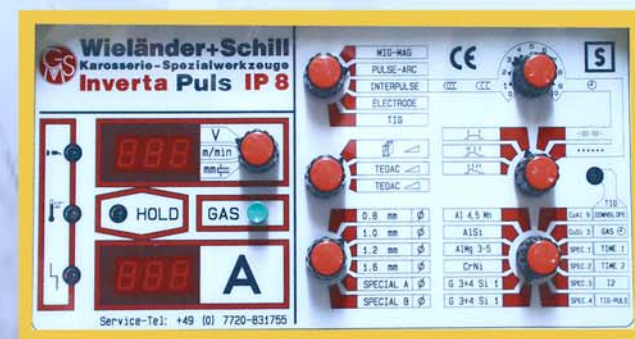
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Art-N° 331002



## Content of delivery:

Power Unit  
Welding torch SBT 154G, 3m, Ø 1,0 mm steel  
Pressure reducing valve CO<sub>2</sub>

## Accessories:

Body shop trolley TW 110 Art-N° 338012  
Speedglas protection helmet Art-N° 881046  
Welding torchs for aluminium and steel - Ø 0,8 / 1,0 mm  
Torch nozzle cleaner set Art-N° 311040  
Welding wires CuSi3, AlSi5, AlMg5, NimoCro and more



Body Shop Trolley TW 110  
with bottle holder